



## DLyte 10

DLyte 10 is a metal surface finishing equipment using dry electropolishing technology, suitable for companies with medium manufacturing volume. It is designed for high-value, very small and fragile and delicate parts that require high-demanding finishing requirements, and for R&D purposes. Its one-step automatic process reduces the complexity of current multi-step finishing processes, while improving cost efficiency and repeatability. This machine does not require a closed-up system to recycle water and sludge waste treatment machinery, therefore decreasing space, labor, and environmental licenses for waste management. It is suitable for pieces with a working volume capacity of 140 Ø mm x 75 mm and a maximum weight of 2.5 kg.

### FINISHING PROCESSES

- + Precision finishing
- + Polishing
- + Smoothing
- + Deburring
- + Mirror finishing
- + Corrosion resistance
- + AM post-processing

*Anti-vibratory system and Holder Checking Tool included.*

## 01. MACHINE SPECIFICATIONS

TECHNICAL DATA		
Capacity (per cycle)		140 Ø mm x 75 mm (maximum centered to the axis)
Machine Dimensions		818 x 1280 x 637,6 mm
Support Dimensions		818 x 717 x 674 mm
Machine Weight		173.5 kg
Support Weight		87 kg ☺
Power		3 kW (single phase with industrial plug)
Voltage		220 V - 240 V*
Air Pressure		4-5 bar (air connector: 8mmØ or 1/4' BSP')

Consumption of 40 l/min. The air quality must be 1.5.1\* according to ISO 8573. (\*) Air quality required for a maintenance every 6 months (change of filters).

## 02. SERIES MODEL

MODEL NAME	FREQUENCY	DESCRIPTION
DLyte 10	LF	Designed to treat materials included in the Steel group, Cobalt-chrome group, Copper and Nickel based alloys group with Low Frequency parameters.
DLyte 10 HF	HF	Designed to treat materials included in the Steel group, Titanium group, Nickel based alloys group and Aluminium group with High Frequency parameters.
DLyte 10 +HF	LF+HF	Designed to treat materials included in the Steel group, Cobalt-chrome, Titanium group, Copper based alloys group, Nickel based alloys group and Aluminium group materials with High Frequency and Low Frequency parameters.

## 03. TECHNICAL DRAW

