

DlytePRO500 Carbide

PRECISE METAL SURFACE FINISHING FOR MASS PRODUCTION

DlytePRO500 is the most advanced, powerful and versatile metal surface finishing equipment on the market specially designed for mass production.

Workbowl and cathode set are not included.



01. MACHINE SPECIFICATIONS

TECHNICAL DATA (1/2)	DIMENSION	Machine dimensions	1,300 x 2,770 x 1,380 mm
	CAPACITY	Electrolyte capacity	250 l
		Holder + piece area	Ø500 x 540 mm (x1) Ø360 x 540 mm (x2) Ø 310 x 540 mm (x4) Ø200 x 540 mm (x8)
		Work piece area	Up to Ø500 x 250 mm (x1) Up to Ø 360 x 250 mm (x2) Up to Ø 310 x 250 mm (x4) Up to Ø200 x 200 mm (x8)
		Weight	50 kg (work piece(s) + holder) (x1) 20 kg (work piece(s) + holder) (x2) (x4) (x8)
	MACHINE WEIGHT	Dlyte PRO500 weight	1600 kg
		Tank with electrolyte	400 kg
	ELECTRICAL ⁽¹⁾	Rated power	from 11,5 KW to 25 KW ⁽²⁾
		Short-circuit breaking capacity (ics)	6 kA
		Rated voltage	400 Vac ± 10% (3P+N+GND)
		Frequency	50 - 60 Hz
		Rated current	35 A
		Full load current	40 A
		Grounding connection	TN system
		Earth leakage current	> 10 mA ⁽³⁾
AIR		Air supply (Main line)	6 - 7 bar (air connector Ø10 mm)
		Air flow (two lines)	1,900 l/min ⁽⁴⁾
		Air inlet pipe	Ø20
		Air quality (ISO 8573-1:2010)	6. 4. 4 (ISO 8573-1:2010)
DISTILLED WATER		Water supply	Connection (Ø10 mm)
		Water tank	16 l
TEMPERATURE		Operating	5°C to 35 °C
		Dlyte PRO500 storage	-10°C to + 70°C
		Electrolyte storage	5°C to 40°C (max. 24 months)

⁽¹⁾ The machine shall be connected to a power line with: A) Differential switch: 4P - 40A, 300mA - Type B. B) Circuit breaker switch: 4P - 40A, C curve. C) The female connector shall meet the IEC 60309 series. ⁽²⁾ Detailed power consumption in Table 2. ⁽³⁾ Note Leakage current: 20 mA. ⁽⁴⁾ Detailed air consumption in the last table.

TECHNICAL DATASHEET. DLYTE PRO500 CARBIDE

01. MACHINE SPECIFICATIONS

TECHNICAL DATA (2/2)	PROTECTION INDEX	Machine	IP20
		Electric cabinets and peripherals	IP22
	NOISE	Holder vibrators OFF (EN ISO 11202)	<70 dB
		Holder vibrators ON (EN ISO 11202)	74 dB (1 m); <70 dB (7m)

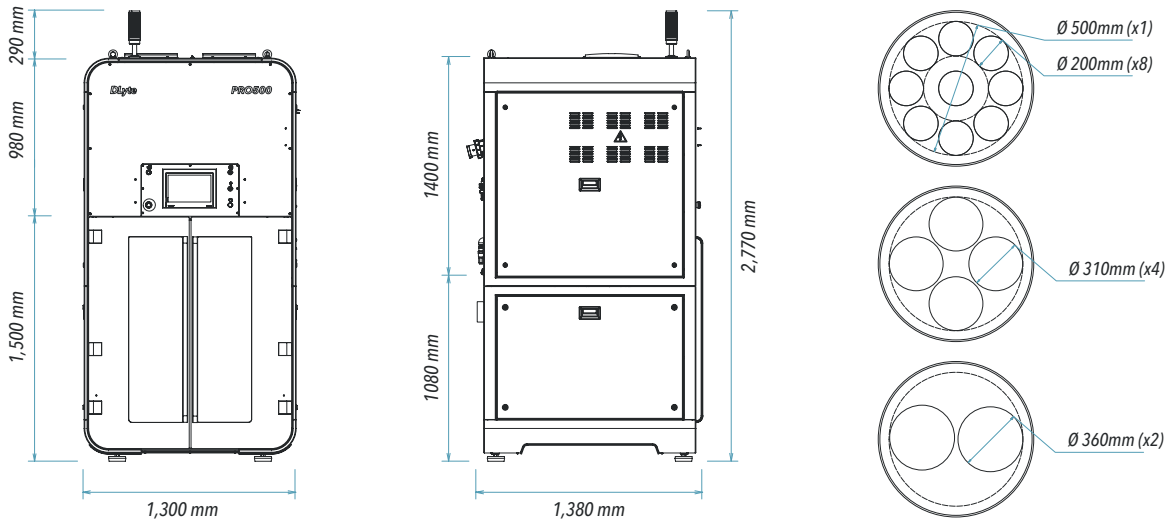
02. DETAILED POWER CONSUMPTION The power consumption depends on the total surface to be polished in one cycle.

LOAD	CURRENT CONSUMPTION (A) 1 HOLDER	CURRENT CONSUMPTION (A) 2 HOLDERS	CURRENT CONSUMPTION (A) 4 HOLDERS	CURRENT CONSUMPTION (A) 8 HOLDERS	VOLTAGE (V)	POWER (W) <small>(1&8 Holders/ 4 Holders/ 2 Holders)</small>	OTHER MODULES CONSUMPTION (W)	MACHINE POWER CONSUMPTION (W)
Low	10	20	40	80	30	2400/ 1200/ 600	7000	9400
Medium	25	50	100	200	30	6000/ 3000/ 1500	7000	13000
High	45	90	180	360	30	10800/ 5400/ 2700	7000	17800
Max	45	90	180	360	50	18000/ 9000/ 4500	7000	25000

03. DETAILED AIR CONSUMPTION Air shall never be required for both the polishing process and the cleaning process at the same time.

AIR CONSUMPTION (L/MIN)										
The air consumption required for each line is (the duty cycle is specified in percentage):			INSERT THE CORE INTO THE TANK (8s)	POLISHING PROCESS			REMOVE THE CORE INTO THE TANK (8s)	CLEANING PROCESS		
				Min	Most common	Max		Min	Med.	Max
Main Line	Load/ Unload	400	400 (100%)	-	-	-	400 (100%)	-	-	-
	Swing movement		-	0	0	400 (100%)	-	-	-	-
	Holder gripping	-	-	-	-	-	-	-	-	-
	Cleaning system	1000	-	-	-	-	-	0	600	1000
Holder Line	Holder vibration	400	-	0	0	from 100 to 500 (100%)	-	-	-	-
	Tank Refrigeration	900	-	0	900 (20%)	900 (100%)	-	-	-	-
	Holder blowers	200	-	-	0	from 50 to 1000 (100%)	-	-	-	-
TOTAL			400	0	900	from 1450 to 2800	400	0	600	1000

04. TECHNICAL DRAW



* This product is protected by one or more of the following patents and patent applications: Patents <https://www.gpainnova.com/patents>